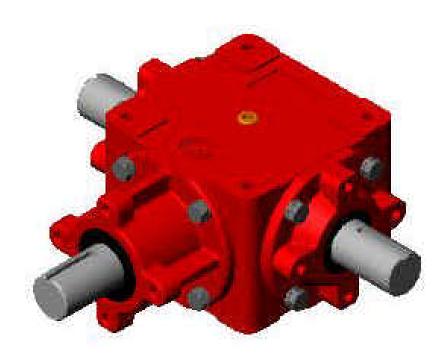
Edition: UD220513.2



Universal Gear Drive Systems



Contents

Introduction3
LR-100 Right Angle Geardrive
LR-200 Right Angle Geardrive
LR-400 Right Angle Geardrive
LR-500 Right Angle Geardrive
LR-600 Right Angle Geardrive
HR-200 Right Angle Geardrive
HR-400 Right Angle Geardrive
HR-500 Right Angle Geardrive
HR-600 Right Angle Geardrive
Warranty4



Introduction

Housings: Ductile Iron standard on all units except LR-100 and LR-200, which are Gray Iron.

Gearing: Straight Bevel and Spiral Bevel Machine Cut Alloy Steel gears with Titanium

Shafting: Through hardened, alloy steel shafting in LR-400 and smaller units and Carburized alloy steel shafting in LR-500 and LR-600.

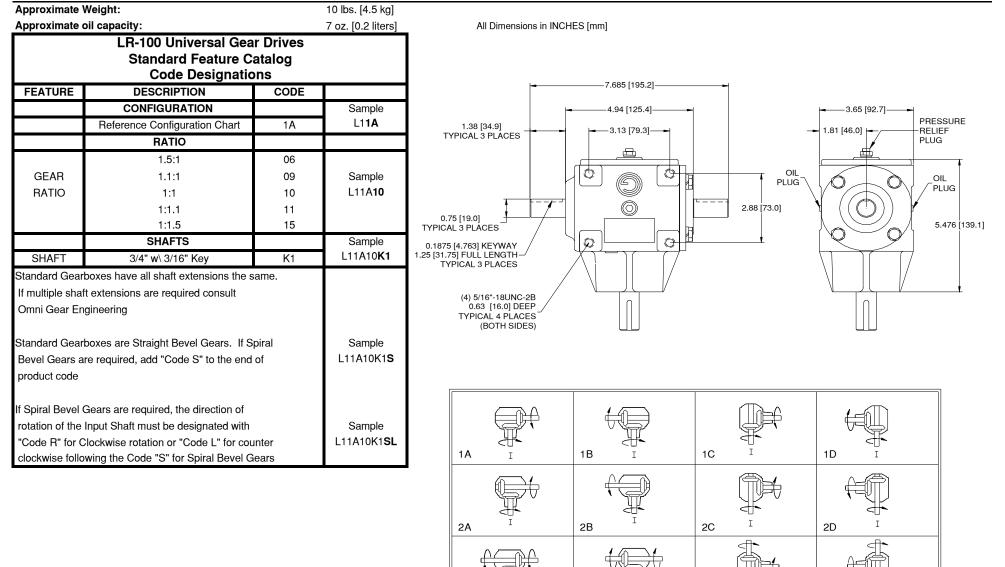
Bearing Caps: Gray Iron for smaller units and Ductile Iron for larger units.

Bearings: ISO through hardened and ground type bearings standard, Timken® or other alternative bearings available upon request.

Seals: Nitrile double lip oil seals standard, Viton seals available upon request.



LR-100 Universal Right Angle Geardrive



ЗA

Configuration Chart

3C

3D

зB



LR-100 Universal Shaft Options/Ratings

Shaft Options

For custom shaft options, contact OMNI GEAR.

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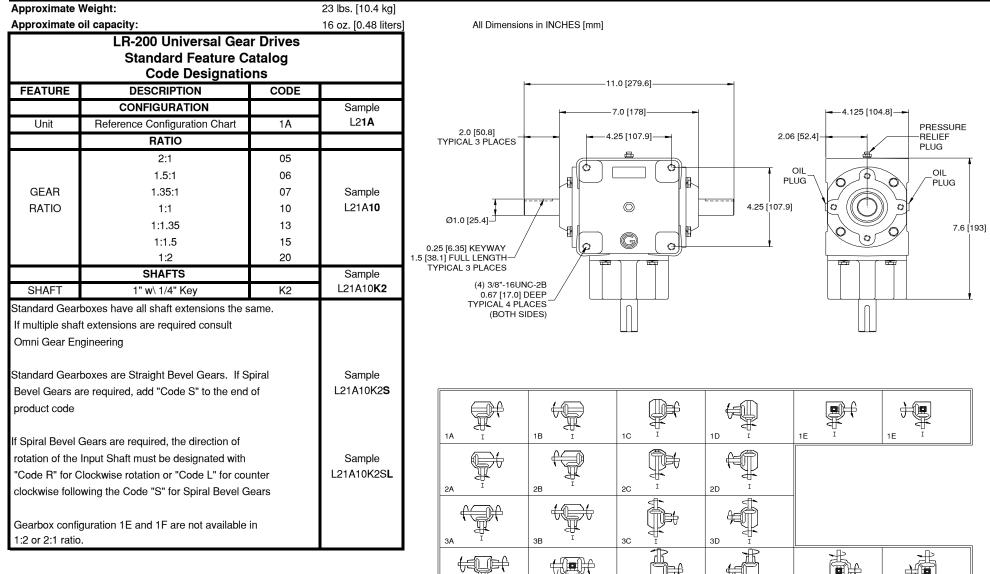
HP and Torque Ratings

Series										
LR-100	100 RPM		540 RPM		1000 RPM		2000 RPM		3000 RPM	
	Input	Output	Input	Output	Input	Output	Input	Output	Input	Output
Ratio	HP	Torque	HP	Torque	HP	Torque	HP	Torque	HP	Torque
1.5:1	1.2	978	6.3	930	11	903	22	865	32	839
1.1:1	1.6	1070	8.4	1012	15	980	29	935	42*	905*
1:1	2.1	1290	10	1216	19	1176	36	1120	52*	1082*
1:1.1	1.7	1031	8.6	973	15	941	29	897	43*	867*
1:1.5	2.5	1244	13	1163	23	1120	43*	1061*	62*	1022*

* Exceeds maximum recommended pitch line velocity for Straight Bevel Gear



LR-200 Universal Right Angle Geardrive



4B

5B

5Δ

4C

5C

4D

5D

Configuration Chart

4F

4F



LR-200 Universal Shaft Options/Ratings

Shaft Options

For custom shaft options, contact OMNI GEAR.

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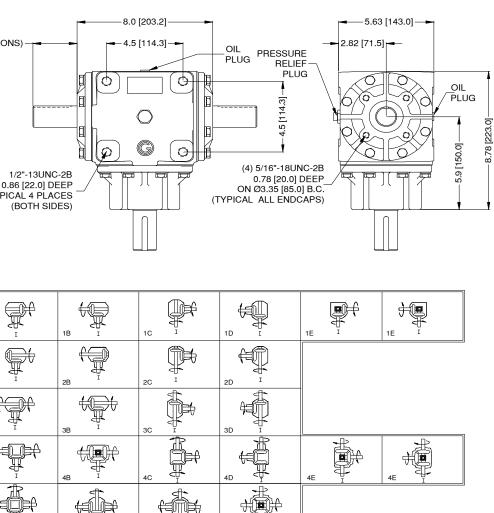
Series								
LR-200	100	RPM	540 RPM		1000 RPM		1750 RPM	
	Input	Output	Input	Output	Input	Output	Input	Output
Ratio	HP	Torque	HP	Torque	HP	Torque	HP	Torque
2:1	1.2	1254	6.2	1195	11	1161	19	1124
1.5:1	2.2	1727	11	1635	20	1584	33	1527
1.35:1	2.5	1797	13	1697	22	1642	38	1582
1:1	3.5	2197	18	2062	32	1989	53	1909
1:1.35	2.8	1534	14	1438	25	1386	43	1329
1:1.5	2.7	1347	14	1262	24	1216	41	1166
1:2	2.0	748	9.9	701	18	676	30	648

HP and Torque Ratings



LR-400 Universal Right Angle Geardrive

Approximate \	-		42 lbs. [19.1 kg]	
Approximate o	LR-400 Universal Gea Standard Feature C	atalog	30 oz. [0.89 liters] All Dimensions in INCHES [mm]
	Code Designatio	ons		
FEATURE	DESCRIPTION	CODE		
	CONFIGURATION		Sample	(SEE SHAFT OPTIONS)
Unit	Reference Configuration Chart	1A	L4 1A	()
	RATIO			HI CA
	2:1	05		
	1.5:1	06		F
GEAR	1.35:1	07	Sample	
RATIO	1:1	10	L41A 10	
	1:1.35	13		Ì (P
	1:1.5	15		1/2"-13UNC-2B
	1:2	20		0.86 [22.0] DEEP
	SHAFTS			TYPICAL 4 PLACES (BOTH SIDES)
	1-1/4" w∖ 1/4" Key	K3		, , , , , , , , , , , , , , , , , , ,
	1-3/8" w∖ 5/16" Key	K4	Sample	
SHAFT	1-3/8"-21 Spline	S2	L41A10 K4	
	1-3/8"-6A Spline	S4		
	SAE "A" Motor Mount	H1		[
Standard Gear	boxes have all shaft extensions the s	ame.		
If multiple shaf	t extensions are required consult			
Omni Gear En	gineering			1A I 1B I
Standard Gear	boxes are Straight Bevel Gears. If S	piral	Sample	I III III III III III III III III III
Bevel Gears a	re required, add "Code S" to the end	of	L41A10K4 S	2A ¹ 2B ¹
product code				
				₩ ₩
f Spiral Bevel (Gears are required, the direction of			3A ¹ 3B ¹
rotation of the	Input Shaft must be designated with		Sample	
"Code R" for C	Clockwise rotation or "Code L" for cou	inter	L41A10K4S L	
clockwise follo	wing the Code "S" for Spiral Bevel G	ears		
-	juration 1E and 1F are not available in	n		5A T
1:2 or 2:1 ratio				



Configuration Chart

5D

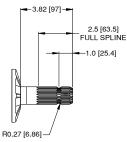
5C

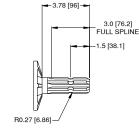


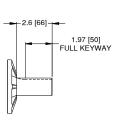
LR-400 Universal Shaft Options/Ratings

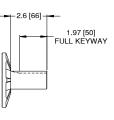
Shaft Options

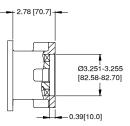
For custom shaft options, contact OMNI GEAR.











1-3/8"-21 Spline (S2)

- 1-3/8"-6 Spline (S4)
- 1-1/4" w\1/4" Keyway (K3)

1-3/8" w\5/16" Keyway (K4)

SAE A Motor Mount 1" Dia. Female w\1/4" Keyway (H1)

HP and Torque Ratings

Series	100	0014	540		1000		4750	DDM
LR-400	100	RPM	540	RPM	1000	RPM	1750	RPM
	Input	Output	Input	Output	Input	Output	Input	Output
Ratio	ΉΡ	Torque	ΉΡ	Torque	ΉΡ	Torque	ΉΡ	Torque
2:1	3.0	3039	15	2877	27	2786	46	2687
1.5:1	4.2	3341	21	3141	38	3031	64	2912
1.35:1	4.4	3243	22	3044	40	2935	67	2817
1:1	7.0	4433	35	4127	63	3964	105*	3788*
1:1.35	5.1	2754	26	2563	46	2460	76*	2351*
1:1.5	5.2	2607	26	2423	47	2325	78*	2220*
1:2	4.7	1836	24	1706	42	1637	71*	1563*

* Exceeds maximum recommended pitch line velocity for Straight Bevel Gear

Note: The horsepower and torque ratings given are for reference purposes only. Due to various application conditions the horsepower and torque ratings shown may result in higher or lower capacities and in certain cases the max. input rpm may be exceeded. For these reasons, customer testing for specific applications is strongly recommended.

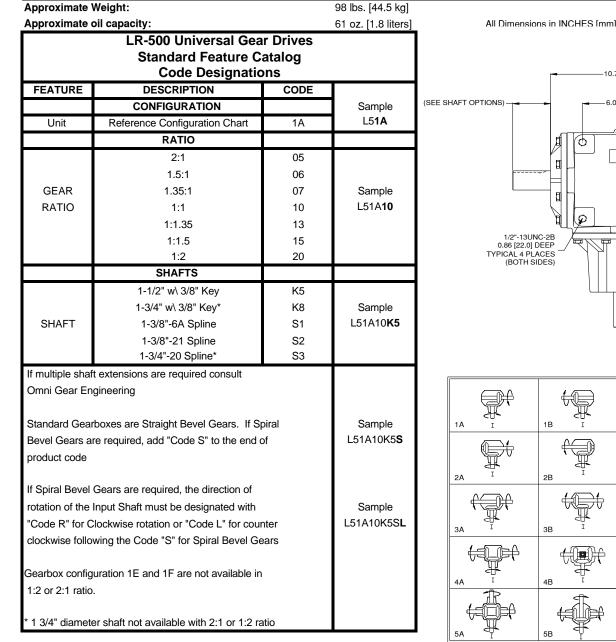
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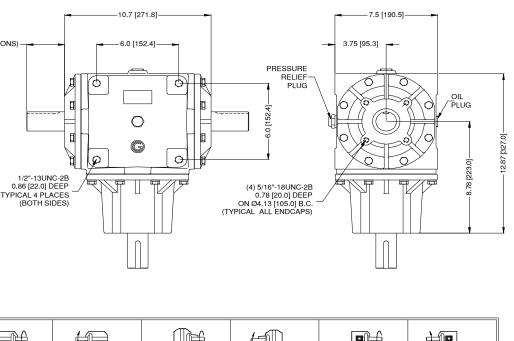
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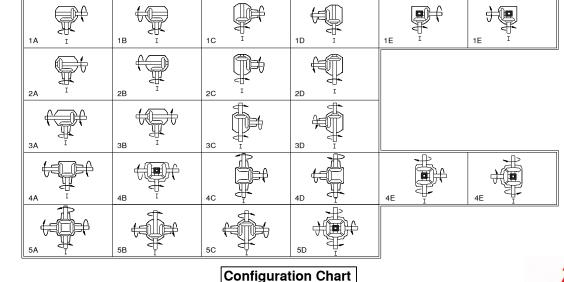
If specific information is not present for your application or dimensional information. Please contact OMNI GEAR.



LR-500 Universal Right Angle Geardrive





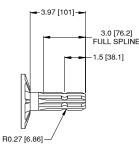


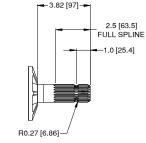
ALBROCO

LR-500 Universal Shaft Options/Ratings

Shaft Options

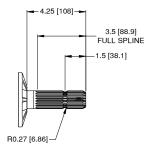
For custom shaft options, contact OMNI GEAR.



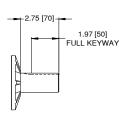


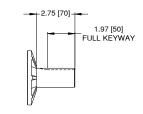
1-3/8"-6 Spline (S1)

1-3/8"-21 Spline (S2)



1-3/4"-20 Spline (S3)





1-1/2" w\3/8" Keyway (K5)

1-3/4" w\3/8" Keyway (K8)

HP and Torque Ratings

Series								
LR-500	100	RPM	540	RPM	1000	RPM	1750	RPM
	Input	Output	Input	Output	Input	Output	Input	Output
Ratio	Η̈́Ρ	Torque	Η̈́Ρ	Torque	Η̈́Ρ	Torque	Η̈́Ρ	Torque
2:1	6.9	7021	35	6590	62	6355	105	6100
1.5:1	12	9608	60	8946	108	8591	180*	8211*
1.35:1	13	9264	63	8610	112	8261	188*	7888*
1:1	20	12806	101	11782	178	11247	296*	10685*
1:1.35	15	7858	80	7183	128	6909	212*	6566*
1:1.5	15	7486	75	6882	132*	6567*	219*	6237*
1:2	11	4245	54	3903	96*	3724*	159*	3537*

* Exceeds maximum recommended pitch line velocity for Straight Bevel Gear

Note: The horsepower and torque ratings given are for reference purposes only. Due to various application conditions the horsepower and torque ratings shown may result in higher or lower capacities and in certain cases the max. input rpm may be exceeded. For these reasons, customer testing for specific applications is strongly recommended.

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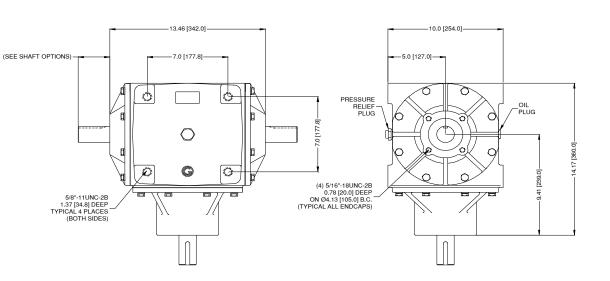
If specific information is not present for your application or dimensional information. Please contact OMNI GEAR.

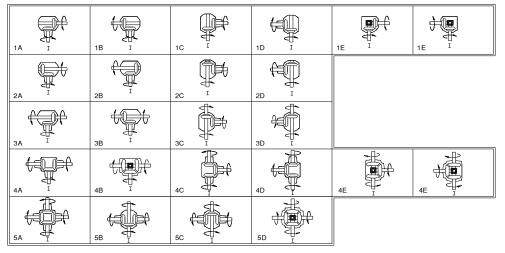


LR-600 Universal Right Angle Geardrive

Approximate		185 lbs. [83.9 kg]							
Approximate			123 oz. [3.6 liters]						
	LR-600 Universal Gea								
Standard Feature Catalog									
Code Designations									
FEATURE	DESCRIPTION	CODE							
	CONFIGURATION		Sample						
Unit	Reference Configuration Chart	1A	L6 1A						
	RATIO								
	2:1	05							
	1.5:1	06							
GEAR	1.35:1	07	Sample						
RATIO	1:1	10	L61A 10						
	1:1.35	13							
	1:1.5	15							
	1:1.75	17							
	1:2 20								
	SHAFTS								
SHAFT	SHAFT 1-3/4" w\ 3/8" Key K8								
	1-3/4"-20 Spline	S3	L61A10 K6						
	boxes have all shaft extensions the s It extensions are required consult	same.							
Omni Gear En									
Onni Gear En	gineening								
Standard Caar	haven are Straight David Capita If S	niral	Comple						
	boxes are Straight Bevel Gears. If S		Sample L61A10K6 S						
	re required, add "Code S" to the end	01	LOTATUROS						
product code									
If Spiral Bevel	Gears are required, the direction of								
	rotation of the Input Shaft must be designated with								
	"Code R" for Clockwise rotation or "Code L" for counter								
	wing the Code "S" for Spiral Bevel G								
Gearbox confic	juration 1E and 1F are not available i	n							
1:2 or 2:1 ratio									

All Dimensions in INCHES [mm]



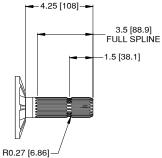


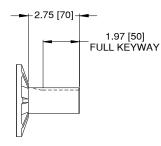


LR-600 Universal Shaft Options/Ratings

Shaft Options

For custom shaft options, contact OMNI GEAR.





. .

1-3/4"-20 Spline (S3)

1-3/4" w\3/8" Keyway (K8)

HP and Torque Ratings

Series LR-600	100 RPM		540 RPM		1000 RPM		1750	1750 RPM	
Ratio	Input HP	Output Torque	Input HP	Output Torque	Input Output HP Torque		Input HP	Output Torque	
2:1	14	14711	72	13697	127	13154	213*	12572*	
1.5:1	20	16195	101	14984	180	14344	300*	13666*	
1.35:1	21	15705	106	14502	189	13870	314*	13201*	
1:1	30	18669	146	17085	258*	16268*	428*	15416*	
1:1.35	25	13316	121	12174	214*	11586*	355*	10974*	
1:1.5	25	12614	125	11514	220*	10950*	364*	10363*	
1:1.75	28	12073	137	10989	242*	10436*	399*	9864*	
1:2	23	8764	112	7977	197*	7576*	326*	7160*	

* Exceeds maximum recommended pitch line velocity for Straight Bevel Gear

Note: The horsepower and torque ratings given are for reference purposes only. Due to various application conditions the horsepower and torque ratings shown may result in higher or lower capacities and in certain cases the max. input rpm may be exceeded. For these reasons, customer testing for specific applications is strongly recommended.

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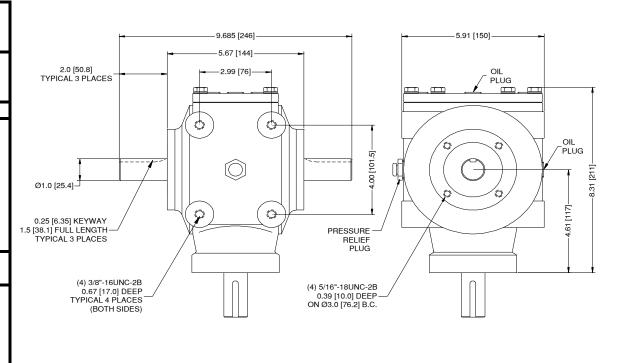
If specific information is not present for your application or dimensional information. Please contact OMNI GEAR.

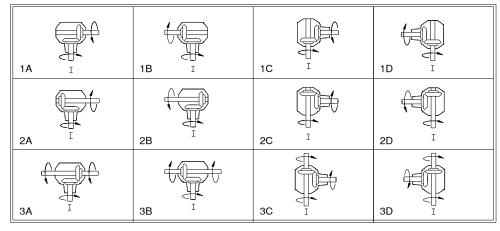


HR-200 Universal Right Angle Geardrive

Approximate Weight: 25 lbs. [11.4 kg] Approximate oil capacity: 24 oz. [0.71 liters] HR-200 Universal Gear Drives **Standard Feature Catalog Code Designations** FEATURE DESCRIPTION CODE CONFIGURATION Sample H21A Reference Configuration Chart 1A RATIO 3.9:1 02 3:1 03 2.54:1 04 GEAR 2.08:1 05 Sample RATIO 1:2.08 H21A**02** 21 1:2.54 25 1:3 30 1:3.9 39 SHAFTS Sample H21A02K2 SHAFT 1" w\ 1/4" Key K2 Standard Gearboxes have all shaft extensions the same. If multiple shaft extensions are required consult Omni Gear Engineering Standard Gearboxes are Straight Bevel Gears. If Spiral Sample H21A02K2S Bevel Gears are required, add "Code S" to the end of product code f Spiral Bevel Gears are required, the direction of rotation of the Input Shaft must be designated with Sample "Code R" for Clockwise rotation or "Code L" for counter H21A02K2SL clockwise following the Code "S" for Spiral Bevel Gears

All Dimensions in INCHES [mm]







HR-200 Universal Shaft Options/Ratings

Shaft Options

For custom shaft options, contact OMNI GEAR.

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Series												
HR-200	100	RPM	540	RPM	1000) RPM	1750) RPM	2000	RPM	3000	RPM
	Input	Output										
Ratio	HP	Torque										
3.9:1	1.3	2445	6.8	2343	12	2285	21	2219	24	2202	34	2144
3:1	2.1	3094	11	2947	20	2864	33	2772	38	2747	55	2667
2.54:1	2.6	3235	13	3072	24	2981	41	2880	46	2854	67	2766
2.08:1	3.3	3370	17	3189	30	3089	51	2978	57	2949	83*	2854*
1:2.08	5.3	2026	26	1879	47	1802	78*	1719*	88*	1697*	-	-
1:2.54	5.0	1606	25	1487	45	1425	74*	1358*	84*	1341*	-	-
1:3	4.8	1303	24	1206	42	1154	71*	1100*	-	-	-	-
1:3.9	3.7	798	19	740	33	709	55*	676*	63*	667*	-	-

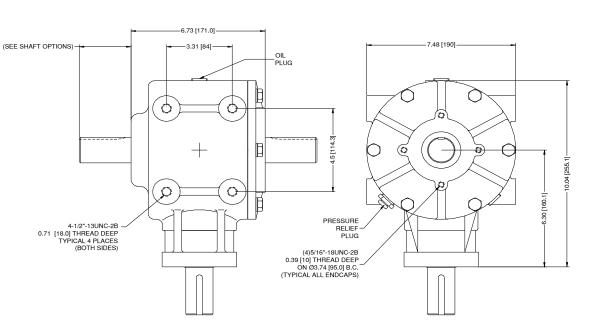
HP and Torque Ratings

Exceeds maximum recommended pitch line velocity for Straight Bevel Gear

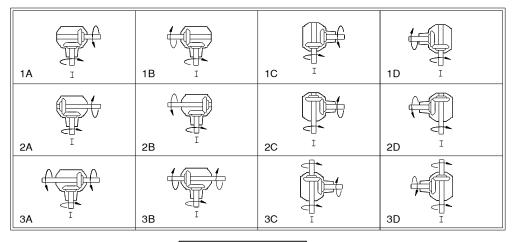


HR-400 Universal Right Angle Geardrive

Approximate		49 lbs. [22.2 kg]						
Approximate			40 oz. [1.2 liters]					
	HR-400 Universal Gea							
	Standard Feature C	•						
	Code Designatio							
FEATURE	DESCRIPTION	CODE						
	CONFIGURATION		Sample H4 1A					
	Reference Configuration Chart	1A	H4 IA					
	RATIO							
	5.33:1	01						
	4.5:1	02						
	3.1:1	03						
GEAR	2.58:1	04						
RATIO	1.93:1	05	Sample					
	1:2.58	26	H41A 01					
	1:3.1	30						
	1:4.5	45						
	1:5.33	53						
	SHAFTS							
SHAFT	1-3/8"-6A	S1	Sample					
	1-3/8"-21	S2	H41A01 S1					
	1-3/8" w∖5/16" Key	K4						
Standard Gear	boxes have all shaft extensions the s	same.						
If multiple share	ft extensions are required consult							
Omni Gear Er	gineering							
Standard Gear	boxes are Straight Bevel Gears. If S	piral	Sample					
Bevel Gears a	Bevel Gears are required, add "Code S" to the end of							
product code								
If Spiral Bevel	If Spiral Bevel Gears are required, the direction of							
rotation of the	Input Shaft must be designated with		Sample					
"Code R" for C	Clockwise rotation or "Code L" for cou	unter	H41A01S1 SL					
clockwise follo	wing the Code "S" for Spiral Bevel G	iears						



All Dimensions in INCHES [mm]

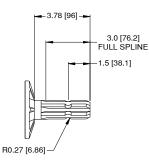


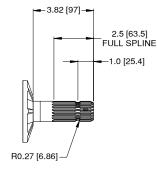


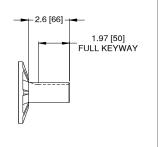
HR-400 Universal Shaft Options/Ratings

Shaft Options

For custom shaft options, contact OMNI GEAR.







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1-3/8"-6 Spline (S1)

- 1-3/8"-21 Spline (S2)
- 1-3/8" w\5/16" Keyway (K4)

HP and Torque Ratings

Series										
HR-400	100	RPM	540	RPM	1000	RPM	1750	RPM	2000 RPM	
	Input	Output	Input	Output	Input	Output	Input	Output	Input	Output
Ratio	HP	Torque	HP	Torque	HP	Torque	HP	Torque	HP	Torque
5.33:1	1.5	3990	7.9	3825	14	3731	24	3624	27	3596
4.5:1	2.0	4387	11	4195	19	4087	32	3965	37	3932
3:1	4.0	5788	21	5487	37	5320	63	5135	71	5086
2.58:1	4.8	6370	24	6011	44	5813	74	5597	83	5540
1.93:1	6.9	6880	35	6458	63	6228	105	5987	119*	5912*
1:1.93	11.0	4287	53	3945	94*	3767*	-	-	-	-
1:2.58	9.8	2941	49	2700	86*	2575*	-	-	-	-
1:3	8.9	2466	44	2267	78*	2164*	-	-	-	-
1:4.5	6.7	1244	33	1143	59*	1091*	-	-	-	-
1:5.33	6.1	918	30	843	53*	804*	-	-	-	-

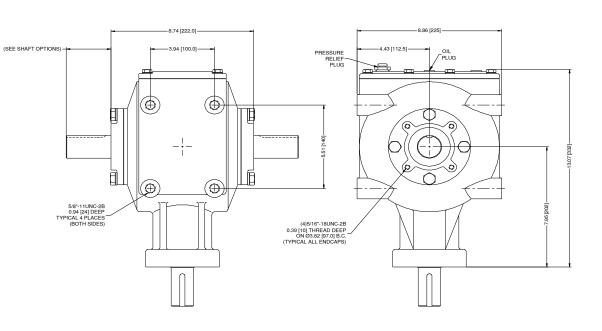
* Exceeds maximum recommended pitch line velocity for Straight Bevel Gear

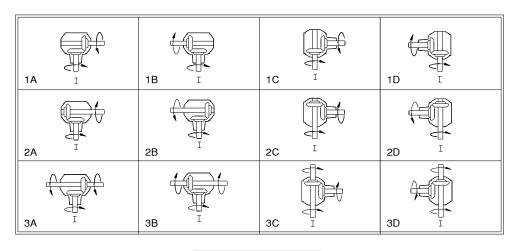


HR-500 Universal Right Angle Geardrive

All Dimensions in INCHES [mm]

59 oz. [1.7 liters] HR-500 Universal Gear Drives Standard Feature Catalog Code Designations FEATURE DESCRIPTION CODE CONFIGURATION CODE Reference Configuration Chart 1A HS1A HS1A RATIO	Approximate	Approximate Weight:									
Standard Feature Catalog Code Designations FEATURE DESCRIPTION CODE CONFIGURATION Sample Reference Configuration Chart 1A H51A H51A RATIO	Approximate			59 oz. [1.7 liters]							
Code DesignationsFEATUREDESCRIPTIONCODECONFIGURATIONSampleReference Configuration Chart1AH51A4.11:1023.1:1032.58:10432.58:1049GEAR1.93:105SampleRATIO1:1.9319H51A0211:2.582611:3.13111:4.1141SHAFT1-3/8"-6AS1SHAFT1-3/8"-211-3/8"-21S21-1/2" w\3/8" KeyK5Standard Gearboxes have all shaft extensions the same.If multiple shaft extensions are required consultOmni Gear EngineeringStandard Gearboxes are Straight Bevel Gears. If SpiralBevel Gears are required, add "Code S" to the end of product codeIf Spiral Bevel Gears are required, the direction of rotation of the Input Shaft must be designated with "Code R" for Clockwise rotation or "Code L" for counter		HR-500 Universal Gea	r Drives								
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rotation of the Input Shaft must be designated withSample"Code R" for Clockwise rotation or "Code L" for counterH51A02S1SL											
"Code R" for Clockwise rotation or "Code L" for counter H51A02S1 SL	If Spiral Bevel										
	rotation of the										
clockwise following the Code "S" for Spiral Bevel Gears	"Code R" for C	Clockwise rotation or "Code L" for cou	unter	H51A02S1 SL							
	clockwise follo	wing the Code "S" for Spiral Bevel G	iears								



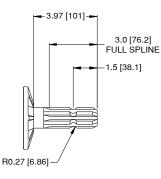


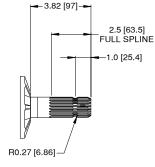


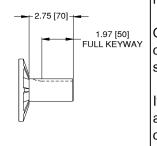
HR-500 Universal Shaft Options/Ratings

Shaft Options

For custom shaft options, contact OMNI GEAR.







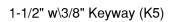
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If specific information is not present for your application or dimensional information. Please contact OMNI GEAR.

1-3/8"-6 Spline (S1)

1-3/8"-21 Spline (S2)



HP and Torque Ratings

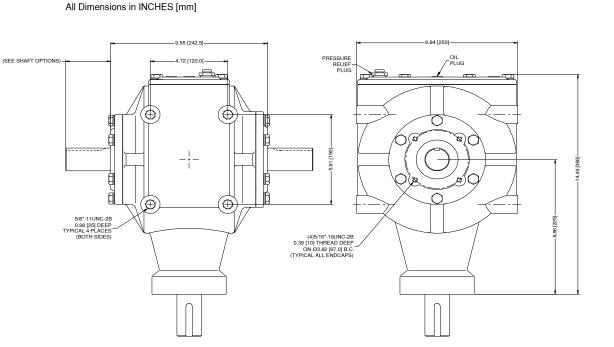
Series HR-500	100 RPM		540 RPM		1000 RPM		1750 RPM		2000 RPM	
Ratio	Input HP	Output Torque								
4.11:1	3.3	6925	17	6582	30	6389	51	6176	58	6119
3.1:1	6.9	9885	35	9336	63	9031	106	8698	120	8611
2.58:1	6.5	8559	33	8058	59	7783	99	7482	112	7404
1.93:1	12	12000	61	11194	109	10760	182*	10294*	205*	10173*
1:1.93	19	7472	92	6825	162*	6493*	-	-	-	-
1:2.58	13	3950	65	3614	115*	3441*	-	-	-	-
1:3.1	15	4182	75	3818	132*	3632*	-	-	-	-
1:4.11	11	1996	52	1822	92*	1732*	-	-	-	-

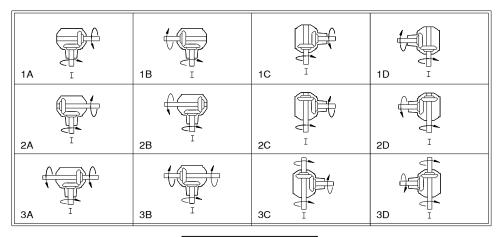
* Exceeds maximum recommended pitch line velocity for Straight Bevel Gear



HR-600 Universal Right Angle Geardrive

Approximate	82 lbs. [37.2 kg]							
Approximate	70 oz. [2.1 liters]							
Standard Feature Catalog								
Code Designations								
FEATURE								
		1.0	Sample H6 1A					
	Reference Configuration Chart RATIO	1A	TIOTA					
	4.11:1	02						
	3.1:1	03						
	2.46:1	04						
GEAR	1.93:1	05	Sample H61A 02					
RATIO		1:1.93 19						
	1:2.46	24						
	1:3.1	31						
	1:4.11	41						
	SHAFTS							
SHAFT	1-3/4" - 20	S3	Sample					
	1-3/4" w∖1/2" Key	K7	H61A02 S3					
Standard Gear	boxes have all shaft extensions the s	same.						
	ft extensions are required consult							
Omni Gear Er								
Standard Gear	Sample							
Bevel Gears a	H61A02S3 S							
product code								
If Spiral Bevel								
rotation of the	Sample							
"Code R" for 0	H61A02S3 SL							
clockwise follo	clockwise following the Code "S" for Spiral Bevel Gears							



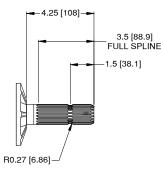


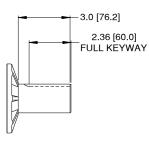


HR-600 Universal Shaft Options/Ratings

Shaft Options

For custom shaft options, contact OMNI GEAR.





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If specific information is not present for your application or dimensional information. Please contact OMNI GEAR.

1-3/4"-20 Spline (S3)

1-3/4" w\1/2" Keyway (K7)

HP and Torque Ratings

Series HR-600	100 RPM		540 RPM		1000 RPM		1750 RPM		2000 RPM	
Ratio	Input HP	Output Torque								
6.14:1	2.8	8310	14	7943	26	7734	44	7500	50	7438
4.11:1	5.2	10824	26	10248	47	9927	80	9575	90	9482
3.1:1	10	15053	53	14161	95	13672	160	13139	181	12999
2.46:1	13	14992	63	14032	113	13512	189*	12950*	214*	12803*
2.07:1	17	17775	85	16534	151	15870	253*	15161*	285*	14977*
1.93:1	19	18732	95	17388	168	16673	281*	15910*	317*	15713*
1:1.93	29	11655	142	10582	250*	10039*	-	-	-	-
1:2.07	28	10407	135	9448	237*	8963*	-	-	-	-
1:2.46	23	7649	113	6956	199*	6604*	-	-	-	-
1:3.1	23	6361	113	5776	198*	5479*	-	-	-	-
1:4.11	16	3116	81	2827	142*	2681*	-	-	-	-
1:6.14	13	1676	61	1522	108*	1444*	-	-	-	-

* Exceeds maximum recommended pitch line velocity for Straight Bevel Gear



Limited Warranty

Omni Gear warrants its Products to be free defects in materials and workmanship when installed and maintained consistent with Omni Gear's specifications.

Unless otherwise specified below, each Product is warranted for a period of 12 months from the date of retail delivery or 18 months from the date of shipment from Omni Gear's facility, whichever shall first occur. All replacement or spare parts supplied by Omni Gear are warranted for a period of 3 months from the date of shipment from Omni Gear's Facility.

Should any part of an Omni Gear Product be found, under normal use and service, during the warranty period, to be defective, Omni Gear shall repair or replace, at its sole option, said part FOB Omni Gear's facility, Houston, Texas, provided the defective gear drive, in whole, is returned to Omni Gear's facility, charges prepaid, accompanied by a Return Goods Authorization Number ("RGA") and defect report detailing the claimed defect, and provided inspection of the original Product establishes the claimed defect to the satisfaction of Omni Gear.

In the event a warranty claim is denied, an Omni Gear Customer Service representative shall contact the customer and advise of the cost to repair the Product not covered under warranty. If the customer requests the Product be repaired, the repaired Product shall carry a Manufacturerí s Remanufactured Warranty of 6 months from the date of remanufacture.

Warranty Disclaimer and Limitations of Liability

Omni Gear makes no other warranties. No warranty of merchantability or fitness for a particular purpose is implied.

Omni Gear's liability under this warranty is limited to the conditions stated herein. OMNI GEAR SHALL NOT IN ANY EVENT BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGE including, but not limited to expenses, attorney fees, loss of income or profits due to delay or defective material or workmanship and no allowance will be made for repairs, replacements, transportation or freight charges, or alterations UNLESS authorized in writing by Omni Gear. Omni Gearí s warranty is subject to change without notice.

This warranty shall not apply to any Product upon which repairs or alterations have been made, improper lubrication, including type and frequency, excessive shock loading, improper application or for misused, neglected or incorrectly installed Product. This warranty shall not apply in the event proper gearbox lubrication and service is not maintained. All gearbox Product lubrication must be flushed and refilled after the first 100 hours of service, and then every 1000 hours thereafter. This warranty shall not apply to seals in the event they have been subjected to heat in excess of 200 degrees, paint, solvents or other chemicals in the assembly or painting processes. Any Omni Gear Product that remains unused for a period of 6 consecutive months during the warranty period shall not be warranted for leakage due to seal aging. The warranty for bearings shall be limited to the warranty provided by the bearing manufacturer. No Product will be eligible for warranty if rust or corrosion has started on internal surfaces.

If any provision of this warranty contravenes the law of any jurisdiction, such provision shall be inapplicable in such jurisdiction and the remainder of the warranty shall not be affected thereby. Legal proceedings arising out of the terms of Omni Gear's warranty must be commenced within one (1) year of the accrual of the cause of action or be forever barred.

Exceptions

Exceptions to Omni Gear's stated Warranty Policy must be in writing, and made a part of this Limited Warranty.

Customer Product Group Limited Warranty

Effective Date

